

SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: MOLYKOTE® D-708 Anti-Friction Coating

Revision Date: 18.05.2021 Version: 6.0

Date of last issue: 20.03.2019

Print Date: 19.05.2021

SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: MOLYKOTE® D-708 Anti-Friction Coating

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Lubricants and lubricant additives

1.3 Details of the supplier of the safety data sheet COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS UK LIMITED KINGS COURT, LONDON ROAD STEVENAGE England SG1 2NG UNITED KINGDOM

Customer Information Number: 800-3876-6838

SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(44)-870-8200418 **Local Emergency Contact:** +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Flammable liquids - Category 2 - H225 Skin irritation - Category 2 - H315 Serious eye damage - Category 1 - H318 Skin sensitisation - Category 1 - H317 Germ cell mutagenicity - Category 2 - H341

Revision Date: 18.05.2021 Version: 6.0

Specific target organ toxicity - single exposure - Category 3 - H336 For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms









Signal word: DANGER

Hazard statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.

Precautionary statements

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. P210

No smoking.

P261 Avoid breathing spray.

Use only outdoors or in a well-ventilated area. P271

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P305 + P351 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, + P338 + if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/

P310 doctor.

In case of fire: Avoid breathing fume. P370 + P261

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Contains Methyl ethyl ketone; cyclohexanone; Reaction product: Bisphenol A-(epichlorohydrin);

epoxy resin (number average molecular weight 700-1100); phenol; formaldehyde

2.3 Other hazards

Static-accumulating flammable liquid.

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Organic compound in solvent

3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 78-93-3 EC-No. 201-159-0 Index-No. 606-002-00-3	01-2119457290-43	>= 40.0 - < 50.0 %	Methyl ethyl ketone	Flam. Liq 2 - H225 Eye Irrit 2 - H319 STOT SE - 3 - H336
CASRN 108-10-1 EC-No. 203-550-1 Index-No. 606-004-00-4	01-2119473980-30	>= 10.0 - < 20.0 %	4-methylpentan-2- one	Flam. Liq 2 - H225 Acute Tox 4 - H332 Eye Irrit 2 - H319 STOT SE - 3 - H335
CASRN 108-94-1 EC-No. 203-631-1 Index-No. 606-010-00-7	01-2119453616-35	>= 10.0 - < 20.0 %	cyclohexanone	Flam. Liq 3 - H226 Acute Tox 4 - H302 Acute Tox 4 - H332 Acute Tox 3 - H311 Skin Irrit 2 - H315 Eye Dam 1 - H318
CASRN 25068-38-6 EC-No. polymer Index-No.	-	>= 3.0 - <= 7.0 %	Reaction product: Bisphenol A- (epichlorohydrin); epoxy resin (number average molecular weight 700-1100)	Skin Irrit 2 - H315 Eye Irrit 2 - H319 Skin Sens 1 - H317
CASRN 108-95-2 EC-No. 203-632-7 Index-No. 604-001-00-2	-	>= 1.0 - <= 2.0 %	phenol	Acute Tox 3 - H301 Acute Tox 3 - H331 Acute Tox 3 - H311 Skin Corr 1B - H314 Eye Dam 1 - H318 Muta 2 - H341 STOT RE - 2 - H373 Aquatic Chronic - 2 - H411
CASRN 1319-77-3 EC-No. 215-293-2 Index-No. 604-004-00-9	-	>= 0.3 - <= 0.4 %	mix-cresol	Acute Tox 3 - H301 Acute Tox 3 - H311 Skin Corr 1B - H314 Eye Dam 1 - H318

CASRN 108-88-3 EC-No. 203-625-9 Index-No. 601-021-00-3	01-2119471310-51	>= 0.2 - <= 0.3 %	toluene	Flam. Liq 2 - H225 Skin Irrit 2 - H315 Repr 2 - H361d STOT SE - 3 - H336 STOT RE - 2 - H373 Asp. Tox 1 - H304
CASRN 50-00-0 EC-No. 200-001-8 Index-No. 605-001-00-5	_	< 0.1 %	formaldehyde	Flam. Liq 3 - H226 Acute Tox 3 - H301 Acute Tox 2 - H330 Acute Tox 3 - H311 Skin Corr 1B - H314 Eye Dam 1 - H318 Skin Sens 1 - H317 Muta 2 - H341 Carc 1B - H350

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be immediately available.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Revision Date: 18.05.2021 Version: 6.0

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Fluorine compounds Chlorine compounds

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Toxic vapours are evolved. Vapours may form explosive mixtures with air.

5.3 Advice for firefighters

Fire Fighting Procedures: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Wear neoprene gloves to prevent contact with hydrofluoric acid.

SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.
- **6.2 Environmental precautions:** Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- 6.3 Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items

Page 5 of 36

Revision Date: 18.05.2021 Version: 6.0

employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value						
Methyl ethyl ketone	ACGIH	ACGIH TWA							
	Respiratory Tract irritation;								
	ACGIH	STEL	300 ppm						
	Further information: CNS impair: Central Nervous System impairment; URT irr: U Respiratory Tract irritation; PNS impair: Peripheral Nervous System impairment; Substances for which there is a Biological Exposure Index or Indices (see BEI® section)								
2000/39/EC TWA 600 mg/m3 20									
	Further information: Indicat	ive							

	2000/39/EC	STEL 900 mg/m3 300 ppm
	Further information: Indicative	
	GB EH40	TWA 600 mg/m3 200 ppm
	Further information: Sk: Can be abs those for which there are concerns t	orbed through skin. The assigned substances are hat dermal absorption will lead to systemic toxicity.
	GB EH40	STEL 899 mg/m3 300 ppm
	Further information: Sk: Can be abs	orbed through skin. The assigned substances are
4 mothylponton 2 one	ACGIH	hat dermal absorption will lead to systemic toxicity. TWA 20 ppm
4-methylpentan-2-one		TWA 20 ppm Respiratory Tract irritation; headache: Headache;
	dizziness: Dizziness; BEI: Substand	ces for which there is a Biological Exposure Index Confirmed animal carcinogen with unknown
	ACGIH	STEL 75 ppm
	dizziness: Dizziness; BEI: Substand	Respiratory Tract irritation; headache: Headache; ces for which there is a Biological Exposure Index Confirmed animal carcinogen with unknown
	2000/39/EC	TWA 83 mg/m3 20 ppm
	Further information: Indicative	
	2000/39/EC	STEL 208 mg/m3 50 ppm
	Further information: Indicative	
	GB EH40	TWA 208 mg/m3 50 ppm
		orbed through skin. The assigned substances are
		hat dermal absorption will lead to systemic toxicity.
	GB EH40	STEL 416 mg/m3 100 ppm
		orbed through skin. The assigned substances are hat dermal absorption will lead to systemic toxicity.
cyclohexanone	ACGIH	TWA 20 ppm
		Respiratory Tract irritation; eye irr: Eye irritation; ith unknown relevance to humans; Skin: Danger of
	ACGIH	STEL 50 ppm
		Respiratory Tract irritation; eye irr: Eye irritation; ith unknown relevance to humans; Skin: Danger of
	2000/39/EC	TWA 40.8 mg/m3 10 ppm
	Further information: skin: Identifies t	he possibility of significant uptake through the skin;
	2000/39/EC	STEL 81.6 mg/m3 20 ppm
		he possibility of significant uptake through the skin;
	GB EH40	TWA 10 ppm
	Further information: Sk: Can be abs	orbed through skin. The assigned substances are hat dermal absorption will lead to systemic toxicity.
	GB EH40	
	Further information: Sk: Can be abs	orbed through skin. The assigned substances are
n h a n a l		hat dermal absorption will lead to systemic toxicity.
phenol	ACGIH	TWA 5 ppm entral Nervous System impairment; URT irr: Upper
	Respiratory Tract irritation; lung dar	m: Lung damage; BEI: Substances for which there dices (see BEI® section); A4: Not classifiable as a
	2009/161/EU	TWA 8 mg/m3 2 ppm
		he possibility of significant uptake through the skin;
	2009/161/EU	STEL 16 mg/m3 4 ppm
		he possibility of significant uptake through the skin;
	r urtirer imormation. Skin. identifies t	the possibility of significant uptake through the skin;

	Indicative GB EH40	TWA	7.8 mg/m3	2 nnm					
		Further information: Sk: Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.							
	GB EH40	STEL	16 mg/m3						
	Further information: Sk: Can be abs								
	those for which there are concerns t	that dermal absorption	will lead to systemic	toxicity.					
mix-cresol	ACGIH	TWA Inhalable	20	mg/m3					
	fra	ction and vapor							
	Further information: URT irr: Upper a human carcinogen; Skin: Danger	Respiratory Tract irrita of cutaneous absorpti	ation; A4: Not classif	iable as					
	91/322/EEC	TWA	22 mg/m3	5 ppm					
	Further information: Indicative; (6): be particularly limited	Existing scientific data	on health effects ap	pear to					
toluene	ACGIH	TWA	;	20 ppm					
	Further information: visual impair: V reproductive; pregnancy loss: Preg Biological Exposure Index or Indices human carcinogen	nancy loss; BEI: Subs s (see BEI® section);	stances for which the A4: Not classifiable a	as a					
	2006/15/EC	TWA	192 mg/m3						
	Further information: Indicative; skin through the skin		lity of significant upta	ike					
	2006/15/EC	STEL	384 mg/m3 1	00 ppm					
	Further information: Indicative; skin through the skin	: Identifies the possibi	lity of significant upta	ike					
	GB EH40	TWA	191 mg/m3						
	Further information: Sk: Can be abs those for which there are concerns to								
	GB EH40	STEL	384 mg/m3 1						
	Further information: Sk: Can be abs those for which there are concerns to	that dermal absorption							
formaldehyde	ACGIH	TWA).1 ppm					
	Further information: DSEN: Dermal								
	URT irr: Upper Respiratory Tract irri			Upper					
	Respiratory Tract cancer; A1: Confi								
	ACGIH	STEL).3 ppm					
	Further information: DSEN: Dermal URT irr: Upper Respiratory Tract irri	itation; eye irr: Eye irri	itation; URT cancer:						
	Respiratory Tract cancer; A1: Confi			_					
	GB EH40	TWA	2.5 mg/m3						
	GB EH40	STEL	2.5 mg/m3	2 ppm					
Biological occupatio	nal exposure limits								
Components		nical Sampling	Pormissible	Pacie					

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methyl ethyl ketone	78-93-3	butan-2-one	Urine	After shift	70 micromol per litre	GB EH40 BAT
		methyl ethyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	2 mg/l	ACGIH BEI
4-methylpentan-2-one	108-10-1	4- methylpenta	Urine	After shift	20 micromol per litre	GB EH40 BAT

		n-2-one methyl isobutyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	1 mg/l	ACGIH BEI
cyclohexanone	108-94-1	cyclohexan ol	Urine	After shift	2 Millimoles per mole Creatinine	GB EH40 BAT
		1,2- Cyclohexan ediol	Urine	End of shift at end of workweek	80 mg/l	ACGIH BEI
		Cyclohexan ol	Urine	End of shift (As soon as possible after exposure ceases)	8 mg/l	ACGIH BEI
phenol	108-95-2	Phenol	Urine	End of shift (As soon as possible after exposure ceases)	250 mg/g Creatinine	ACGIH BEI
toluene	108-88-3	Toluene	In blood	Prior to last shift of workweek	0.02 mg/l	ACGIH BEI
		Toluene	Urine	End of shift (As soon as possible after exposure ceases)	0.03 mg/l	ACGIH BEI
		o-Cresol	Urine	End of shift (As soon as possible after exposure ceases)	0.3 mg/g Creatinine	ACGIH BEI

Derived No Effect Level

Methyl ethyl ketone

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term	local effects
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	1161 mg/kg bw/day41 2 mg/kg bw/day	600 mg/m3	n.a.	n.a.

Consumers

Acute systemic effects		Acute loc	cal effects	Long-te	rm systemi	c effects	U	rm local ects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	106 mg/m3	31 mg/kg bw/day	n.a.	n.a.

4-methylpentan-2-one

Workers

Acute systemic effects		Acute lo	cal effects	•	n systemic ects	Long-term	local effects
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	208 mg/m3	n.a.	208 mg/m3	11.8 mg/kg bw/day	83 mg/m3	n.a.	83 mg/m3

Consumers

Acute systemic effects		Acute lo	cute local effects L		Long-term systemic effects		_	rm local ects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	155.2 mg/m3	n.a.	n.a.	155.2 mg/m3	4.2 mg/kg bw/day	14.7 mg/m3	4.2 mg/kg bw/day	n.a.	14.7 mg/m3

cyclohexanone

Workers

Acute syste	Acute systemic effects		cal effects	•	n systemic ects	Long-term local effects		
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	
4 mg/kg bw/day	80 mg/m3	n.a.	80 mg/m3	4 mg/kg bw/day	40 mg/m3	n.a.	40 mg/m3	

Consumers

Acute systemic effects		Acute local effects		Long-term systemic effects			Long-term local effects		
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
1 mg/kg	20	1.5	n.a.	40	1 mg/kg	10	1.5	n.a.	20
bw/day	mg/m3	mg/kg bw/day		mg/m3	bw/day	mg/m3	mg/kg bw/day		mg/m3

phenol

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	16 mg/m3	1.23 mg/kg bw/day	8 mg/m3	n.a.	n.a.

Consumers

Acute	Acute systemic effects		Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	0.4	1.32	0.4	n.a.	n.a.
					mg/kg	mg/m3	mg/kg		
					bw/day		bw/day		

mix-cresol

Workers

Acute syste	Acute systemic effects		•	n systemic ects	Long-term local effects		
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	3.5 mg/m3	n.a.	0.9 mg/m3

Consumers

Acute	systemic e	ic effects		Long-term systemic effects			Long-term local effects		
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

toluene

Workers

Acute syste	Acute systemic effects		cal effects	Long-term effe	n systemic ects	Long-term local effects		
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	
n.a.	384	n.a.	384	384 mg/kg	192	n.a.	192 mg/m3	
	mg/m3		mg/m3	bw/day	mg/m3			

Consumers

Acute	systemic e	effects	Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	226	n.a.	n.a.	226	226	56.5	8.13	n.a.	56.5
	mg/m3			mg/m3	mg/kg bw/day	mg/m3	mg/kg bw/day		mg/m3

formaldehyde **Workers**

Acute syste	Acute systemic effects		al effects	Long-term effe	n systemic ects	Long-term local effects		
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	
n.a.	n.a.	n.a.	0.75	240 mg/kg	9 mg/m3	0.037	0.375 mg/m3	
			mg/m3	bw/day		mg/cm2		

Page 11 of 36

Consumers

Acute	Acute systemic effects		Long-te	rm systemi	Long-term local effects				
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	102	3.2	4.1	0.012	0.1
					mg/kg	mg/m3	mg/kg	mg/cm2	mg/m3
					bw/day		bw/day		

Predicted No Effect Concentration

Methyl ethyl ketone

Compartment	PNEC
Fresh water	55.8 mg/l
Marine water	55.8 mg/l
Intermittent use/release	55.8 mg/l
Sewage treatment plant	709 mg/l
Fresh water sediment	284.74 mg/kg
Marine sediment	284.7 mg/kg
Soil	22.5 mg/kg
Oral (Secondary Poisoning)	1000 mg/kg food

4-methylpentan-2-one

Compartment	PNEC
Fresh water	0.6 mg/l
Marine water	0.06 mg/l
Intermittent use/release	1.5 mg/l
Fresh water sediment	8.27 mg/kg dry weight (d.w.)
Marine sediment	0.83 mg/kg dry weight (d.w.)
Soil	1.3 mg/kg dry weight (d.w.)
Sewage treatment plant	27.5 mg/l

cyclohexanone

Compartment	PNEC
Fresh water	0.0329 mg/l
Marine water	0.00329 mg/l
Intermittent use/release	0.329 mg/l
Sewage treatment plant	10 mg/l
Fresh water sediment	0.168 mg/kg
Marine sediment	0.0168 mg/kg
Soil	0.0143 mg/kg

phenol

p	
Compartment	PNEC
Fresh water	0.0077 mg/l
Marine water	0.00077 mg/l
Intermittent use/release	0.031 mg/l
Sewage treatment plant	2.1 mg/l

Page 12 of 36

Fresh water sediment	0.0915 mg/kg dry weight (d.w.)
Marine sediment	0.00915 mg/kg dry weight (d.w.)
Soil	0.136 mg/kg dry weight (d.w.)

mix-cresol

Compartment	PNEC
Fresh water	0.1 mg/l
Marine water	3 μg/l
Intermittent use/release	0.044 mg/l
Sewage treatment plant	1.14 mg/l
Fresh water sediment	0.32783 mg/kg
Marine sediment	0.00983 mg/kg
Soil	0.05732 mg/kg

toluene

Compartment	PNEC
Fresh water	0.68 mg/l
Marine water	0.68 mg/l
Intermittent use/release	0.68 mg/l
Sewage treatment plant	13.61 mg/l
Fresh water sediment	16.39 mg/kg
Marine sediment	16.39 mg/kg
Soil	2.89 mg/kg

formaldehyde

Compartment	PNEC
Fresh water	0.44 mg/l
Marine water	0.44 mg/l
Intermittent use/release	4.44 mg/l
Sewage treatment plant	0.19 mg/l
Fresh water sediment	2.3 mg/kg
Marine sediment	2.3 mg/kg
Soil	0.2 mg/kg

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Hygiene measures: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Individual protection measures

Eye/face protection: Use chemical goggles.

Page 13 of 36

Product name: MOLYKOTE® D-708 Anti-Friction Coating Revision Date: 18.05.2021 Version: 6.0

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use chemical protective clothing resistant to this material, when there is any possibility of skin contact.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state liquid
Color black
Odor solvent-like

Odor ThresholdNo data availablepHNo data availableMelting point/rangeNo data availableFreezing pointNo data available

Boiling point (760 mmHg) > 35 °C

Flash point closed cup 0.01 °C Evaporation Rate (Butyl Acetate No data available

= 1)

Flammability (solid, gas)

Lower explosion limit

Upper explosion limit

Vapor Pressure

Relative Vapor Density (air = 1)

Not applicable

No data available

No data available

Relative Density (water = 1) 0.95

Water solubility No data available Partition coefficient: n- No data available

octanol/water

Auto-ignition temperature 514 °C **Decomposition temperature** 200 °C

Page 14 of 36

Revision Date: 18.05.2021 Version: 6.0

28 mm2/s at 25 °C **Kinematic Viscosity Explosive properties** Not explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight No data available Particle size Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

10.4 Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products: Phenol. Hexafluoroethane. Hydrogen Fluoride. 1,1,1,3,3,3-Hexafluoro-2-propanone. Carbonic difluoride. Carbon monoxide. Fluorinated hydrocarbons. Bisphenol A.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Product test data not available. Refer to component data.

Acute dermal toxicity

Product test data not available. Refer to component data.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Page 15 of 36

Revision Date: 18.05.2021 Version: 6.0

Skin corrosion/irritation

Product test data not available. Refer to component data.

Serious eye damage/eye irritation

Product test data not available. Refer to component data.

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Methyl ethyl ketone

Acute oral toxicity

LD50, Rat, 2,193 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 8,049 mg/kg

Acute inhalation toxicity

LC50, Mouse, 4 Hour, vapour, 32 mg/l

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause moderate skin irritation with local redness.

Repeated contact may cause moderate skin irritation with local redness.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause pain disproportionate to the level of irritation to eye tissues.

May cause moderate eye irritation which may be slow to heal.

Page 16 of 36

Revision Date: 18.05.2021 Version: 6.0

May cause moderate corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.

Route of Exposure: Inhalation Target Organs: Nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Methyl ethyl ketone has caused liver effects in laboratory animals exposed by inhalation to high concentrations.

Methyl ethyl ketone is probably not neurotoxic in itself but it potentiates the neurotoxicity of methyl-n-butyl ketone and n-hexane.

Carcinogenicity

Available data are inadequate to evaluate carcinogenicity.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

For similar material(s): In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

May be harmful if swallowed and enters airways.

4-methylpentan-2-one

Acute oral toxicity

LD50, Rat, 2,080 mg/kg OECD Test Guideline 401

Acute dermal toxicity

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

LC50, Rat, male, 4 Hour, vapour, 8.2 - 16.4 mg/l

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.

Revision Date: 18.05.2021 Version: 6.0

May cause slight corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause respiratory irritation. Route of Exposure: Inhalation Target Organs: Respiratory Tract

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Excessive exposure to methyl isobutyl ketone may cause respiratory irritation, gastrointestinal distress, anesthesia, kidney and liver effects.

Carcinogenicity

Has caused cancer in some laboratory animals. However, the relevance of this to humans is unknown. Kidney effects and/or tumors have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

May be harmful if swallowed and enters airways.

cyclohexanone

Acute oral toxicity

LD50, Rat, 1,890 mg/kg

Acute dermal toxicity

LD50, Rabbit, 950 mg/kg

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. May cause central nervous system effects. Excessive exposure may cause severe irritation to upper respiratory tract (nose and throat) and lungs.

LC50, Rat, 4 Hour, vapour, > 6.2 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Brief contact may cause severe skin irritation with pain and local redness.

Revision Date: 18.05.2021 Version: 6.0

Prolonged contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

Serious eye damage/eye irritation

May cause severe eye irritation.

May cause severe corneal injury.

Vapor may cause severe eye irritation and corneal injury.

Vapor may cause lacrimation (tears).

In humans, eye irritation resulted from brief (minutes) exposure to cyclohexanone vapor concentration of 50 ppm and above.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

Central nervous system.

Kidney.

Liver.

Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

Carcinogenicity

Available data are inadequate to evaluate carcinogenicity.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

Cyclohexanone caused reduced growth and survival of offspring in an animal reproduction study. Dose levels producing this effect also caused central nervous system effects in parental animals. In animal studies, has been shown to interfere with reproduction in males. Effects have been seen only at doses that produced significant toxicity to the parent animals.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Acute oral toxicity

Single dose oral LD50 has not been determined. Typical for this family of materials. LD50, Rat, > 2,000 mg/kg Estimated.

Page 19 of 36

Revision Date: 18.05.2021 Version: 6.0

Acute dermal toxicity

The dermal LD50 has not been determined.

Typical for this family of materials. LD50, Rabbit, > 2,000 mg/kg

Acute inhalation toxicity

The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness.

Prolonged contact may cause skin irritation with local redness.

Repeated contact may cause skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight eye irritation.

Corneal injury is unlikely.

Solid or dust may cause irritation or corneal injury due to mechanical action.

Sensitization

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Similar epoxy resin did not cause cancer in long-term animal studies.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

Some similar resins have shown genetic toxicity in in vitro tests, while others have not.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

<u>phenol</u>

Acute oral toxicity

Lethal Dose, human, 140 mg/kg

LD50, Rat, male and female, 340 mg/kg

Acute dermal toxicity

LD50, Rat, female, 660 mg/kg OECD Test Guideline 402

Acute inhalation toxicity

Excessive exposure may cause severe irritation to upper respiratory tract (nose and throat) and lungs. Prolonged excessive exposure may cause adverse effects. May cause pulmonary edema (fluid in the lungs.) May cause central nervous system effects. Effects may be delayed.

The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Material may be handled at elevated temperatures; contact with heated material may cause thermal burns.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Repeated excessive exposure to phenol may cause central nervous system effects (including respiratory, motor difficulties, and paralysis), digestive disturbances, liver and kidney effects.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Phenol has been toxic to the fetus in laboratory animals at doses toxic to the mother. Birth defects (cleft palate) were seen in mice at maternally lethal doses. This is a common developmental abnormality in mice and is associated with stress to the maternal animals.

Reproductive toxicity

In animal studies, phenol did not interfere with reproduction. Toxicity to the newborn animals was observed at doses that were toxic to the maternal animals.

Mutagenicity

In vitro genetic toxicity studies were negative in some cases and positive in other cases.

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

mix-cresol

Acute oral toxicity

Typical for this family of materials. LD50, Rat, 100 - 300 mg/kg

Revision Date: 18.05.2021 Version: 6.0

Acute dermal toxicity

Typical for this family of materials. LD50, Rabbit, 300 - 1,000 mg/kg

Acute inhalation toxicity

Typical for this family of materials. LC50, Rat, 8 Hour, vapour, 35.38 mg/l

Skin corrosion/irritation

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Teratogenicity

Did not cause birth defects in laboratory animals. Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, resulting in rapid absorption and injury to other body systems.

toluene

Acute oral toxicity

LD50, Rat, 5,580 mg/kg

Acute dermal toxicity

LD50, Rabbit, 12,267 mg/kg

Acute inhalation toxicity

Page 22 of 36

Revision Date: 18.05.2021 Version: 6.0

Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Alcohol consumption and exertion may increase the adverse effects of toluene. LC50, Rat, male, 4 Hour, vapour, 25.7 mg/l

LC50, Rat, female, 4 Hour, vapour, 30 mg/l

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness.

Prolonged contact may cause moderate skin irritation with local redness.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause slight eye irritation.

May cause slight temporary corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Central nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

central nervous system (CNS) effects

Excessive exposure may cause neurologic signs and symptoms.

Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations. Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Aspiration Hazard

May be fatal if swallowed and enters airways.

Product name: MOLYKOTE® D-708 Anti-Friction Coating Revision Date: 18.05.2021 Version: 6.0

formaldehyde

Acute oral toxicity

LD50, Rat, 100 mg/kg

Acute dermal toxicity

LD50, Rabbit, 270 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 0.578 mg/l

Skin corrosion/irritation

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

Effects may be delayed.

Sensitization

Has caused allergic skin reactions in humans.

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Respiratory tract.

Skin.

Carcinogenicity

Has caused cancer in humans. Has caused cancer in laboratory animals.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

No data available.

Mutagenicity

In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative in some cases and positive in other cases.

Page 24 of 36

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Methyl ethyl ketone

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 2,993 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 308 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (microalgae), static test, 96 Hour, Growth rate inhibition, 2,029 mg/l, OECD Test Guideline 201

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, 1,240 mg/l, OECD Test Guideline 201

4-methylpentan-2-one

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 179 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 200 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aguatic plants

EC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 400 mg/l, OECD Test Guideline 201 or Equivalent

EC50, Lemna minor (duckweed), semi-static test, 7 d, Growth rate inhibition, > 146 mg/l, OECD 221.

Toxicity to bacteria

EC10, Pseudomonas putida, 16 Hour, 275 mg/l

Chronic toxicity to fish

NOEC, Pimephales promelas (fathead minnow), 31 d, weight, 57 mg/l

LOEC, Pimephales promelas (fathead minnow), 31 d, weight, 105 mg/l

MATC (Maximum Acceptable Toxicant Level), Pimephales promelas (fathead minnow), 31 d, weight, 77.4 mg/l

Revision Date: 18.05.2021 Version: 6.0

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 30 mg/l

cyclohexanone

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 630 mg/l

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 527 - 732 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 24 Hour, 820 mg/l

Acute toxicity to algae/aguatic plants

LOEC, Scenedesmus quadricauda (Green algae), 192 Hour, 370 mg/l, Method Not Specified. EC50, Desmodesmus subspicatus (green algae), Static, 72 Hour, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, > 1,000 mg/l, OECD 209 Test

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Acute toxicity to fish

Based on information for a similar material:

Not expected to be acutely toxic, but may cause adverse effects by physical/mechanical means.

phenol

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, 8.9 mg/l

Acute toxicity to aquatic invertebrates

LC50, Ceriodaphnia dubia (water flea), 48 Hour, 4.3 - 20 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (microalgae), static test, 96 Hour, Growth inhibition (cell density reduction), 61.1 mg/l, Other guidelines

Chronic toxicity to fish

NOEC, Fish, semi-static test, 60 d, 0.077 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 16 d, 10 mg/l

mix-cresol

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, 7.5 mg/l

Revision Date: 18.05.2021 Version: 6.0

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 48 Hour, 4.9 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

EC50, Desmodesmus subspicatus (green algae), 48 Hour, 21 mg/l

Based on data from similar materials

EC10, Desmodesmus subspicatus (green algae), 48 Hour, 21 mg/l

Toxicity to bacteria

EC50, activated sludge, 458 mg/l

Chronic toxicity to fish

For similar material(s):

NOEC, Pimephales promelas (fathead minnow), 32 d, 1.35 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, number of offspring, > 1 mg/l

toluene

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

Acute toxicity to aquatic invertebrates

LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants

EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Chronic toxicity to fish

NOEC, Fish, flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

formaldehyde

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Bluegill sunfish (Lepomis macrochirus), flow-through test, 96 Hour, 50 mg/l

LC50, striped bass (Morone saxatilis), static test, 96 Hour, 6.7 mg/l

LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, 44 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Revision Date: 18.05.2021 Version: 6.0

EC50, Daphnia pulex (Water flea), static test, 48 Hour, 5.8 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aguatic plants

EC50, Desmodesmus subspicatus (green algae), Static, 72 Hour, Growth rate, 4.89 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, Oryzias latipes (Orange-red killifish), flow-through, 28 d, mortality, >= 48 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, >= 6.4 mg/l

12.2 Persistence and degradability

Methyl ethyl ketone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability.

10-day Window: Not applicable

Biodegradation: 98 % Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

4-methylpentan-2-one

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability. 10-day Window: Pass **Biodegradation:** 83 % Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

cyclohexanone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability.

10-day Window: Not applicable

Biodegradation: 87 % Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

10-day Window: Pass Biodegradation: 90 - 100 %

Exposure time: 28 d

Method: OECD Test Guideline 301F

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Biodegradability: This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

phenol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability.

10-day Window: Not applicable

Page 28 of 36

Revision Date: 18.05.2021 Version: 6.0

Biodegradation: 62 % Exposure time: 100 Hour

Method: OECD Test Guideline 301C or Equivalent

10-day Window: Not applicable **Biodegradation:** 85 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

mix-cresol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

tol<u>uene</u>

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability.

10-day Window: Not applicable **Biodegradation:** 100 % Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

formaldehyde

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability. 10-day Window: Pass **Biodegradation:** 90 % Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 1.07 mg/mg

12.3 Bioaccumulative potential

Methyl ethyl ketone

Bioaccumulation: Bioaccumulation is unlikely. Bioconcentration potential is low (BCF < 100

or Loa Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.3 at 40 °C Measured

4-methylpentan-2-one

Partition coefficient: n-octanol/water(log Pow): 1.9 at 20 °C

cyclohexanone

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.81 Measured

Bioconcentration factor (BCF): 3.16 Fish

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Bioaccumulation: No relevant data found.

phenol

Page 29 of 36

Revision Date: 18.05.2021 Version: 6.0

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Partition coefficient: n-octanol/water(log Pow): 1.47 at 30 °C Measured

Bioconcentration factor (BCF): 10 - 39 Carassius auratus (goldfish) Measured

mix-cresol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 1.95 Calculated.

Bioconcentration factor (BCF): < 100 Fish Measured

toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.73 Measured Bioconcentration factor (BCF): 13.2 - 90 Fish Measured

formaldehyde

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.35 Measured

Bioconcentration factor (BCF): 3 Fish Estimated.

12.4 Mobility in soil

Methyl ethyl ketone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 3.8 Estimated.

4-methylpentan-2-one

Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient (Koc): 101 Estimated.

cyclohexanone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 15 Estimated.

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

In the terrestrial environment, material is expected to remain in the soil.

In the aquatic environment, material will sink and remain in the sediment.

<u>phenol</u>

Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient (Koc): 27 - 91 Estimated.

mix-cresol

No relevant data found.

toluene

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 37 - 178 Estimated.

formaldehyde

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Page 30 of 36

Revision Date: 18.05.2021 Version: 6.0

Partition coefficient (Koc): 1 Estimated.

12.5 Results of PBT and vPvB assessment

Methyl ethyl ketone

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

4-methylpentan-2-one

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

cyclohexanone

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

phenol

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

mix-cresol

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

toluene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

formaldehyde

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects

Methyl ethyl ketone

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

4-methylpentan-2-one

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

cyclohexanone

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

phenol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

mix-cresol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Page 31 of 36

Product name: MOLYKOTE® D-708 Anti-Friction Coating **Revision Date: 18.05.2021** Version: 6.0

toluene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

formaldehyde

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1 UN number UN 1224

14.2 UN proper shipping name KETONES, LIQUID, N.O.S. (Butanone, Isobutyl methyl

ketone)

3 14.3 Transport hazard class(es) 14.4 Packing group Ш

14.5 Environmental hazards Not considered environmentally hazardous based on

available data.

14.6 Special precautions for user Special Provision 640D

Hazard Identification Number: 33

Classification for SEA transport (IMO-IMDG):

14.1 UN number UN 1224

14.2 UN proper shipping name KETONES, LIQUID, N.O.S.(Butanone, Isobutyl methyl

ketone)

14.3 Transport hazard class(es) 3 14.4 Packing group Ш

14.5 Environmental hazards Not considered as marine pollutant based on available data.

14.6 Special precautions for user EmS: F-E, S-D

14.7 Transport in bulk according to Annex I or II of MARPOL

73/78 and the IBC or IGC

Consult IMO regulations before transporting ocean bulk

Code

Revision Date: 18.05.2021 Version: 6.0

Classification for AIR transport (IATA/ICAO):

14.1 UN number UN 1224

14.2 UN proper shipping name Ketones, liquid, n.o.s.(Butanone, Isobutyl methyl ketone)

14.3 Transport hazard class(es) 14.4 Packing group Ш

14.5 Environmental hazards Not applicable 14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws. regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either registered, or are exempt from registration according to Regulation (EC) No. 1907/2006 (REACH).. The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Restrictions on the manufacture, placing on the market and use:

The following substance/s contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product have to comply with the restrictions placed upon it by the aforementioned provision.

CAS-No.: 108-88-3 Name: toluene

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) no 1907/2006 for Conditions of restriction Number on the list: 48

CAS-No.: 50-00-0 Name: formaldehyde

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) no 1907/2006 for Conditions of restriction

Number on the list: 28

Revision Date: 18.05.2021 Version: 6.0

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: FLAMMABLE LIQUIDS

Number in Regulation: P5c

5,000 t 50,000 t

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

Flam. Lig. - 2 - H225 - Based on product data or assessment

Skin Irrit. - 2 - H315 - Calculation method Eye Dam. - 1 - H318 - Calculation method Skin Sens. - 1 - H317 - Calculation method Muta. - 2 - H341 - Calculation method

Revision Date: 18.05.2021 Version: 6.0

STOT SE - 3 - H336 - Calculation method

Revision

Identification Number: 3150640 / A670 / Issue Date: 18.05.2021 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this

Legend

Legena	
2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first list of indicative
	occupational exposure limit values
2006/15/EC	Europe. Indicative occupational exposure limit values
2009/161/EU	Europe. COMMISSION DIRECTIVE 2009/161/EU establishing a third list of
	indicative occupational exposure limit values in implementation of Council
	Directive 98/24/EC and amending Commission Directive 2000/39/EC
91/322/EEC	Europe. Commission Directive 91/322/EEC on establishing indicative limit values
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	UK. Biological monitoring guidance values
STEL	Short term exposure limit
TWA	Limit Value - eight hours
Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Muta.	Germ cell mutagenicity
Repr.	Reproductive toxicity
Skin Corr.	Skin corrosion
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation: DSL - Domestic Substances List (Canada): ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS -Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -

Page 35 of 36

International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization: KECI - Korea Existing Chemicals Inventory: LC50 -Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose): MARPOL - International Convention for the Prevention of Pollution from Ships: n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL -No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR -(Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS -Technical Rule for Hazardous Substances: TSCA - Toxic Substances Control Act (United States): UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

GB