



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE SF 7070

SDS No. : 153660

V005.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE SF 7070

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Solvent based cleaner

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids

Category 3

H226 Flammable liquid and vapor.

Skin irritation

Category 2

H315 Causes skin irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment

Category 4

H413 May cause long lasting harmful effects to aquatic life.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Limonene, D-

Signal word:

Warning

Hazard statement:

H226 Flammable liquid and vapor.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H413 May cause long lasting harmful effects to aquatic life.

Precautionary statement:
Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking.
 P273 Avoid release to the environment.
 P280 Wear protective gloves.

Precautionary statement:
Response

P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-RegNo.	content	Classification
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	918-167-1 01-2119472146-39	50- 100 %	Aquatic Chronic 4 H413 Asp. Tox. 1 H304 Flam. Liq. 3 H226
Limonene, D- 5989-27-5	227-813-5 01-2119529223-47	10- 20 %	Aquatic Chronic 3 H412 Flam. Liq. 3 H226 Skin Irrit. 2 H315 Skin Sens. 1B H317 Aquatic Acute 1 H400 Asp. Tox. 1 H304

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to Detergent Regulation 648/2004/EC

> 30 %
 15 - 30 %

aliphatic hydrocarbons
 Perfumes

Allergenic fragrance
 ingredients >=100 ppm:

Limonene

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.
Store in a cool, dry place.
Do not store near sources of heat or ignition, or reactive materials.
Refer to Technical Data Sheet

7.3. Specific end use(s)

Solvent based cleaner

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

None

Occupational Exposure Limits

Valid for
Ireland

None

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN 166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
	Colorless
Odor	citrus-fruit-like
Odour threshold	No data available / Not applicable
pH	Not applicable, Mixture is non-soluble (in water).
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	155 - 210 °C (311 - 410 °F)
Flash point	43 °C (109.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	
lower	0,6 % (V)
upper	7 % (V)
Vapour pressure	2,3 hPa
(20 °C (68 °F))	
Relative vapour density:	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Solubility (qualitative)	Miscible
(Solvent: Acetone)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

Ignition temperature 200 °C (392 °F)

SECTION 10: Stability and reactivity**10.1. Reactivity**

None if used properly.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

None if used properly.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Limonene, D- 5989-27-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Limonene, D- 5989-27-5	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	mildly irritating		rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Limonene, D- 5989-27-5	moderately irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Limonene, D- 5989-27-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	not sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
Limonene, D- 5989-27-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative	sister chromatid exchange assay in mammalian cells	with and without		equivalent or similar to OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
Limonene, D-5989-27-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Limonene, D-5989-27-5	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Limonene, D-5989-27-5	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Limonene, D-5989-27-5	negative	sister chromatid exchange assay in mammalian cells	with and without		equivalent or similar to OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative			mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	negative			rat	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
Limonene, D-5989-27-5	negative	oral: gavage		rat	not specified

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	NOAEL P \geq 1.720 mg/kg NOAEL F1 \geq 1.720 mg/kg	screening	inhalation	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Limonene, D-5989-27-5	NOAEL P 600 mg/kg		oral: gavage	rat	other guideline:

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	NOAEL 5.000 mg/kg	oral: gavage	13 weeks daily	rat	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Limonene, D- 5989-27-5	NOAEL 825 mg/kg	oral: gavage	16 d 5 d/w	rat	equivalent or similar to OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	0,34 mm ² /s	40 °C	not specified	

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	LL50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Limonene, D- 5989-27-5	LC50	0,702 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Limonene, D- 5989-27-5	LC10	0,32 mg/l	8 d	Pimephales promelas	OECD Guideline 212 (Fish, Short-term Toxicity Test on Embryo and Sac-Fry Stages)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	EL50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Limonene, D- 5989-27-5	EC50	0,577 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Limonene, D- 5989-27-5	EC10	0,153 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	EL50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	NOELR	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Limonene, D- 5989-27-5	EC50	0,32 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Limonene, D- 5989-27-5	EC10	0,174 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Limonene, D- 5989-27-5	EC10	18 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Hydrocarbons, C11-C12, isoalkanes, < 2% aromatics 64742-48-9	not readily biodegradable.	aerobic	31,3 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Limonene, D- 5989-27-5	readily biodegradable	aerobic	71,4 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential

No substance data available.
No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Limonene, D- 5989-27-5	4,57		not specified

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT/ vPvB
Limonene, D- 5989-27-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	1268
RID	1268
ADN	1268
IMDG	1268
IATA	1268

14.2. UN proper shipping name

ADR	PETROLEUM DISTILLATES, N.O.S. (Stoddard Solvent)
RID	PETROLEUM DISTILLATES, N.O.S. (Stoddard Solvent)
ADN	PETROLEUM DISTILLATES, N.O.S. (Stoddard Solvent)
IMDG	PETROLEUM DISTILLATES, N.O.S. (Stoddard Solvent, limonene)
IATA	Petroleum distillates, n.o.s. (Stoddard Solvent)

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
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	Tunnelcode: (D/E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	100 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H400 Very toxic to aquatic life.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Further information:

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