



Safety Data Sheet

Copyright, 2016, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	07-4009-2	Version Number:	3.00
Issue Date:	2016/06/24	Supersedes Date:	2012/11/30

This Safety Data Sheet has been prepared in accordance with China GB/T 16483 safety data sheet for chemical products content and order of sections and China GB/T 17519 Guidance on the compilation of safety data sheet for chemical products.

IDENTIFICATION

1.1. Product identifier

3M™ Scotch-Weld™ EC-9323-2 B/A White

Product Identification Numbers

FJ-9251-1338-5	FS-9100-3419-8	FS-9100-3420-6	FS-9100-3989-0	FS-9100-3990-8
FS-9100-4124-3	FS-9100-4129-2	FS-9100-4189-6	FS-9100-5499-8	FS-9100-5500-3
FS-9100-5501-1	FS-9100-5502-9	FS-9100-5507-8		

1.2. Recommended use and restrictions on use

Recommended use

Two part adhesive, Industrial use

1.3. Supplier's details

Company: 3M France
Division: Aerospace and Commercial Transportation Division
ADDRESS: Boulevard de L'Oise F-95006 Cergy Pontoise Cedex France
Phone: 021-22105335
FAX: 021-22105036
E Mail: Tox.cn@mmm.com
Website: www.3m.com.cn

1.4. Emergency telephone number

National chemical accident emergency consulting hotline: 0532-83889090 (24hr)

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

07-4007-6, 07-4008-4

TRANSPORT INFORMATION

Division: _____

Local Regulations

China transport hazard class: Class 8 Corrosive substances

International Regulations

UN No.: UN3263

UN Proper Shipping Name: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.

Transport hazard class (IMO): Corrosives

Transport hazard class (IATA): Corrosives

Packing Group: II

Environmental Hazards:

Marine Pollutant: Yes

Special precautions for user

Not applicable.

Revision information:

Updates to several SDS sections. We encourage you to reread the SDS and review the information.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M People's Republic of China SDSs are available at www.3m.com.cn

Division: _____



Safety Data Sheet

Copyright,2016,3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	07-4007-6	Version Number:	4.00
Issue Date:	2016/06/22	Supersedes Date:	2012/11/30

This Safety Data Sheet has been prepared in accordance with China GB/T 16483 safety data sheet for chemical products content and order of sections and China GB/T 17519 Guidance on the compilation of safety data sheet for chemical products.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ EC-9323-2 B/A White, (Part A)

Other means of identification

Product Identification Numbers

LZ-C100-0356-0 LZ-C100-0356-1 LZ-C100-0356-2 LZ-C100-0356-3 FJ-9250-6900-9

1.2. Recommended use and restrictions on use

Recommended use

Part A of 2-part adhesive, Industrial use

1.3. Supplier's details

Company: 3M France
Division: Aerospace and Commercial Transportation Division
ADDRESS: Boulevard de L'Oise F-95006 Cergy Pontoise Cedex France
Phone: 021-22105335
FAX: 021-22105036
E Mail: Tox.cn@mmm.com
Website: www.3m.com.cn

1.4. Emergency telephone number

National chemical accident emergency consulting hotline: 0532-83889090 (24hr)

SECTION 2: Hazard identification

Overview of Emergency

SOLID, Off-white paste, amine odor.

May be harmful if swallowed. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an

allergic skin reaction. May damage fertility or the unborn child.

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 5.

Acute Toxicity (dermal): Category 5.

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1B.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



SIGNAL WORD

Danger

HAZARD STATEMENTS

H303	May be harmful if swallowed.
H313	May be harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H360	May damage fertility or the unborn child.

PRECAUTIONARY STATEMENTS

Prevention:

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P308 + P313	If exposed or concerned: Get medical advice/attention.

Storage:

P405	Store locked up.
------	------------------

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

PHYSICAL AND CHEMICAL HAZARDS

No known GHS hazard classified, see additional information in section 9 and section 10.

HEALTH HAZARDS

May be harmful if swallowed. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May damage fertility or the unborn child.

ENVIRONMENTAL HAZARDS

No known GHS hazard classified, see additional information in section 12.

2.3. Other hazards

May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Aliphatic Polymer Diamine	68911-25-1	30 - 60
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	10 - 30
Amine Terminated Butadiene Acrylonitrile Polymer	Trade Secret	10 - 30
2,4,6-tris(Dimethylaminoethyl)Phenol	90-72-2	7 - 13
Amorphous Silica	67762-90-7	5 - 10
bis[(Dimethylamino)Methyl]Phenol	71074-89-0	1 - 5
N-aminoethylpiperazine	140-31-8	< 1
Toluene	108-88-3	< 1

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Advice to protect the rescuer and special warning to doctors

Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation and personal protective equipment.

4.4. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Secondary disaster prevention measures

Not applicable.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Toluene	108-88-3	Hong Kong OELs	TWA(8 hours):188 mg/m3(50 ppm)	
Toluene	108-88-3	China OELs	TWA(8 hours):50 mg/m3;STEL(15 minutes):100 mg/m3	SKIN
Toluene	108-88-3	CMRG	STEL:75 ppm	SKIN
Amorphous Silica	67762-90-7	CMRG	CEIL:5 mg/m3	
2,4,6-tris(Dimethylaminoethyl)Phenol	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

China OELs : China. Occupational Exposure Limits for Hazardous Agents in the Workplace (GBZ 2.1)

CMRG : Chemical Manufacturer's Recommended Guidelines

Hong Kong OELs : Hong Kong. Occupational Exposure Limits for Chemical Substances in the Work Environment

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Toluene	108-88-3	China BLVs		Biological specimen not stated.	Sampling time: Prior to work shift	5 mg/m3	
Toluene	108-88-3	China BLVs		Creatinine in urine	Sampling time: EOWS (After ceasing exposure)	1.5 g/g	
Toluene	108-88-3	China BLVs		End-exhaled air	Sampling time: EOWS (15-30min aft cease exposure)	20 mg/m3	
Toluene	108-88-3	China BLVs		Urine	Sampling time: EOWS (After ceasing exposure)	2 g/l	
Toluene	108-88-3	ACGIH BEIs	o-Cresol, with hydrolysis	Creatinine in urine	EOS	0.3 mg/g	
Toluene	108-88-3	ACGIH BEIs	Toluene	Blood	PSW	0.02 mg/l	
Toluene	108-88-3	ACGIH BEIs	Toluene	Urine	EOS	0.03 mg/l	

ACGIH BEIs : US. ACGIH. BEIs. Biological Exposure Indices

China BLVs : China. Biological limit values for occupational exposure (WS/T 110 to 115, 239 to 243, and 264 to 267)

EOS: End of shift.

PSW: Prior to last shift of work week.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Boots - Nitrile

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Appearance/Odor	Off-white paste, amine odor.
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	>=139 °C
Flash Point	>=139 °C [Test Method: Closed Cup]
Evaporation rate	Negligible
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available

Vapor Density	No Data Available
Density	1 - 1.06 g/cm ³ [@ 20 °C]
Relative Density	1 - 1.06 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	60 - 90 Pa-s [@ 23 °C] [Test Method: Brookfield]
Volatile Organic Compounds	< 1 % weight
Percent volatile	<=1 % weight
VOC Less H ₂ O & Exempt Solvents	< 10 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin.

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Dermal	Rabbit	LD50 2,500 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Rat	LD50 3,160 mg/kg
Amine Terminated Butadiene Acrylonitrile Polymer	Dermal	Rabbit	LD50 > 3,000 mg/kg
Amine Terminated Butadiene Acrylonitrile Polymer	Ingestion	Rat	LD50 > 15,300 mg/kg
2,4,6-tris(Dimethylaminoethyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(Dimethylaminoethyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
bis[(Dimethylamino)Methyl]Phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
N-aminoethylpiperazine	Dermal	Rabbit	LD50 865 mg/kg
N-aminoethylpiperazine	Ingestion	Rat	LD50 1,470 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l

Toluene	Ingestion	Rat	LD50 5,550 mg/kg
---------	-----------	-----	------------------

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aliphatic Polymer Diamine	Rabbit	Irritant
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
2,4,6-tris(Dimethylaminoethyl)Phenol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
bis[(Dimethylamino)Methyl]Phenol	similar compounds	Corrosive
N-aminoethylpiperazine	Rabbit	Corrosive
Toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Aliphatic Polymer Diamine	similar health hazards	Corrosive
4,7,10-Trioxatridecane-1,13-Diamine	similar health hazards	Corrosive
2,4,6-tris(Dimethylaminoethyl)Phenol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
bis[(Dimethylamino)Methyl]Phenol	similar compounds	Corrosive
N-aminoethylpiperazine	Rabbit	Corrosive
Toluene	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Aliphatic Polymer Diamine	Guinea pig	Sensitizing
Amine Terminated Butadiene Acrylonitrile Polymer	Guinea pig	Some positive data exist, but the data are not sufficient for classification
2,4,6-tris(Dimethylaminoethyl)Phenol	Guinea pig	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Human and animal	Not sensitizing
N-aminoethylpiperazine	Guinea pig	Sensitizing
Toluene	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2,4,6-tris(Dimethylaminoethyl)Phenol	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
N-aminoethylpiperazine	In vivo	Not mutagenic
N-aminoethylpiperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Amorphous Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
N-aminoethylpiperazine	Ingestion	Not toxic to female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
N-aminoethylpiperazine	Ingestion	Not toxic to male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
N-aminoethylpiperazine	Ingestion	Not toxic to development	Rat	NOAEL 899 mg/kg/day	premating & during gestation
Toluene	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2,4,6-tris(Dimethylaminoethyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
N-aminoethylpiperazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Human	NOAEL Not available	

			classification			
Toluene	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,4,6-tris(Dimethylaminoethyl)Phenol	Dermal	skin liver nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
2,4,6-tris(Dimethylaminoethyl)Phenol	Dermal	auditory system hematopoietic system eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days
Amorphous Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
N-aminoethylpiperazine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	All data are negative	Rat	NOAEL 598 mg/kg/day	28 days
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Aliphatic Polymer Diamine	68911-25-1		Data not available or insufficient for classification			
N-aminoethylpipe razine	140-31-8	Green algae	Experimental	72 hours	Effect Concentration 50%	>1,000 mg/l
N-aminoethylpipe razine	140-31-8	Water flea	Experimental	48 hours	Effect Concentration 50%	32 mg/l
N-aminoethylpipe razine	140-31-8	Rainbow Trout	Experimental	96 hours	Lethal Concentration 50%	>100 mg/l
N-aminoethylpipe razine	140-31-8	Green algae	Experimental	72 hours	No obs Effect Conc	31 mg/l
4,7,10-Trioxatridecane -1,13-Diamine	4246-51-9	Golden Orfe	Experimental	96 hours	Lethal Concentration 50%	220 mg/l
4,7,10-Trioxatridecane -1,13-Diamine	4246-51-9	Crustacea	Experimental	48 hours	Effect Concentration 50%	220 mg/l
4,7,10-Trioxatridecane -1,13-Diamine	4246-51-9	Algae	Experimental	72 hours	Effect Concentration 50%	69 mg/l
bis[(Dimethyla	71074-89-0		Data not			

mino)Methyl]P henol			available or insufficient for classification			
Amorphous Silica	67762-90-7		Data not available or insufficient for classification			
Amine Terminated Butadiene Acrylonitrile Polymer	Trade Secret		Data not available or insufficient for classification			
2,4,6- tris(Dimethyla minoethyl)Phe nol	90-72-2	Common Carp	Experimental	96 hours	Lethal Concentration 50%	175 mg/l
2,4,6- tris(Dimethyla minoethyl)Phe nol	90-72-2	Grass Shrimp	Experimental	96 hours	Lethal Concentration 50%	718 mg/l
Toluene	108-88-3	Green Algae	Experimental	72 hours	Effect Concentration 50%	12.5 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	Lethal Concentration 50%	5.5 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	Effect Concentration 50%	3.78 mg/l
Toluene	108-88-3	Sheepshead Minnow	Experimental	28 days	No obs Effect Conc	3.2 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Toluene	108-88-3	Experimental Photolysis		Photolytic half- life (in air)	5.38 days (t 1/2)	Other methods
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
bis[(Dimethyla mino)Methyl]P henol	71074-89-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amine Terminated Butadiene Acrylonitrile Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aliphatic Polymer Diamine	68911-25-1	Data not available or insufficient for	N/A	N/A	N/A	N/A

		classification				
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Estimated Biodegradation	28 days	Biological Oxygen Demand	12.6 % weight	OECD 301C - MITI (I)
2,4,6-tris(Dimethylaminoethyl)Phenol	90-72-2	Experimental Biodegradation	28 days	Biological Oxygen Demand	4 % weight	OECD 301D - Closed Bottle Test
Toluene	108-88-3	Experimental Biodegradation	14 days	Biological Oxygen Demand	100 % weight	OECD 301C - MITI (I)
N-aminoethylpiperazine	140-31-8	Experimental Biodegradation	28 days	Biological Oxygen Demand	0 % weight	OECD 301C - MITI (I)

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aliphatic Polymer Diamine	68911-25-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
bis[(Dimethylamino)Methyl]Phenol	71074-89-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amine Terminated Butadiene Acrylonitrile Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Estimated Bioconcentration		Log of Octanol/H ₂ O part. coeff	-1.46	Other methods
2,4,6-tris(Dimethylaminoethyl)Phenol	90-72-2	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	-0.66	Other methods
N-aminoethylpiperazine	140-31-8	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	0.3	Other methods
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	2.73	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

=====

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Local Regulations

China transport hazard class: Class 8 Corrosive substances

International Regulations

UN No.: UN3263

UN Proper Shipping Name: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.

Transport hazard class (IMO): Corrosives

Transport hazard class (IATA): Corrosives

Packing Group: II

Environmental Hazards:

Not applicable

Special precautions for user

Not applicable.

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Measures on Environmental Management of New Chemical Substances

This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

Regulations on the Control over Safety of Dangerous Chemicals

Catalog of Hazardous Chemicals (2015 version): Below ingredient(s) are listed

C.A.S. No.	Ingredient	Very Toxic Chemical
108-88-3	Toluene	No
140-31-8	N-aminoethylpiperazine	No

GB18218 Identification of Major Hazard Installations of Dangerous Chemicals:

Ingredients information: below ingredient(s) are listed

C.A.S. No.	Ingredient	Threshold Quantity(T)
------------	------------	-----------------------

108-88-3	Toluene	500
----------	---------	-----

Regulations on Labor Protection in Workplaces where Toxic Substances are Used

Highly Toxic Chemicals: No Ingredient is listed

This safety data sheet is in compliance with the following national standards:

- GB/T 17519 Guidance on the compilation of safety data sheet for chemical products;
- GB 15258 General rules for preparation of precautionary label for chemicals;
- GB 30000.1-GB30000.29 Rules for classification and labelling for chemicals;
- GBZ/T 210.1-2008 Guide for establishing occupational health standards-Part 1: Occupational exposure limits for airborne chemical in the workplace;
- GBZ/T 210.2-2008 Guide for establishing occupational health standards-Part 2: Occupational exposure limits for airborne dusts in the workplace;
- GBZ/T 210.3-2008 Guide for establishing occupational health standards-Part 3: Occupational exposure Limit for physical agents in workplace;
- GB6944 Classification and code of dangerous goods;
- GB/T 15098 The principle of transport packaging groups of dangerous goods;
- GB 12268 List of Dangerous goods.

For more information, contact the manufacturer listed in Section 1 of this Safety Data Sheet.

SECTION 16: Other information**References**

United Nations 'Recommendations on the Transport of Dangerous Goods - Model Regulations '
United Nations 'Globally Harmonized System of Classification and Labelling of Chemicals (GHS)'.

Revision information:

Updates to several SDS sections. We encourage you to reread the SDS and review the information.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M People's Republic of China SDSs are available at www.3m.com.cn



Safety Data Sheet

Copyright,2016,3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	07-4008-4	Version Number:	3.00
Issue Date:	2016/06/24	Supersedes Date:	2012/11/30

This Safety Data Sheet has been prepared in accordance with China GB/T 16483 safety data sheet for chemical products content and order of sections and China GB/T 17519 Guidance on the compilation of safety data sheet for chemical products.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ EC-9323-2 B/A White, (Part B)

Other means of identification

Product Identification Numbers

LZ-C100-0354-9 LZ-C100-0356-4 LZ-C100-0356-5 LZ-C100-0356-6 FJ-9250-6899-3

1.2. Recommended use and restrictions on use

Recommended use

Two part adhesive, Industrial use

1.3. Supplier's details

Company: 3M France
Division: Aerospace and Commercial Transportation Division
ADDRESS: Boulevard de L'Oise F-95006 Cergy Pontoise Cedex France
Phone: 021-22105335
FAX: 021-22105036
E Mail: Tox.cn@mmm.com
Website: www.3m.com.cn

1.4. Emergency telephone number

National chemical accident emergency consulting hotline: 0532-83889090 (24hr)

SECTION 2: Hazard identification

Overview of Emergency

SOLID, white paste, epoxy odor.

Causes mild skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing cancer.

Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 3.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

Acute Aquatic Toxicity: Category 2.

Chronic Aquatic Toxicity: Category 3.

2.2. Label elements**Symbols**

Exclamation mark | Health Hazard |

Pictograms**SIGNAL WORD**

Warning

HAZARD STATEMENTS

H319	Causes serious eye irritation.
H316	Causes mild skin irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P280E	Wear protective gloves.
-------	-------------------------

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Storage:

P405	Store locked up.
------	------------------

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

PHYSICAL AND CHEMICAL HAZARDS

No known GHS hazard classified, see additional information in section 9 and section 10.

HEALTH HAZARDS

Causes serious eye irritation. Causes mild skin irritation. May cause an allergic skin reaction. Suspected of causing cancer.

ENVIRONMENTAL HAZARDS

Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	40 - 70
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	10 - 30
Acrylic copolymer	None	10 - 30
Glass Bubbles	65997-17-3	1 - 5
Silicone Dioxide	67762-90-7	1 - 5
Titanium Dioxide	13463-67-7	1 - 5
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	0.5 - 1.5
Silane, triethoxy[3-(oxiranylethoxy)propyl]-	2602-34-8	0 - 1.5

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Advice to protect the rescuer and special warning to doctors

Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation and personal protective equipment.

4.4. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Secondary disaster prevention measures

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	China OELs	TWA(as total dust)(8 hours):8 mg/m3	
Titanium Dioxide	13463-67-7	Hong Kong OELs	TWA(as inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	
Titanium Dioxide	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Epoxy Resin	25068-38-6	Hong Kong OELs	Limit value not established:	
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	CMRG	TWA:5 ppm	
GLASS FILAMENTS	65997-17-3	Hong Kong OELs	TWA(as fiber)(8 hours):5 mg/m3(1 f/mL)	
GLASS FILAMENTS	65997-17-3	China OELs	TWA(as fibers, total dust)(8 hours):3 mg/m3;TWA(as total dust)(8 hours):3 mg/m3	
SPECIAL PURPOSE GLASS FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcin.
ROCK WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcin.
Glass Bubbles	65997-17-3	Manufacturer determined	TWA(as dust):10 mg/m3	
GLASS WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcin.
CERAMIC FIBERS	65997-17-3	ACGIH	TWA(as fiber):0.2 fiber/cc	A2: Suspected human carcin.
SLAG WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcin.
CONTINUOUS FILAMENT GLASS FIBERS, INHALABLE FRACTION	65997-17-3	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
CONTINUOUS FILAMENT GLASS FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A4: Not class. as human carcin
Silicone Dioxide	67762-90-7	CMRG	CEIL:5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

China OELs : China. Occupational Exposure Limits for Hazardous Agents in the Workplace (GBZ 2.1)

CMRG : Chemical Manufacturer's Recommended Guidelines

Hong Kong OELs : Hong Kong. Occupational Exposure Limits for Chemical Substances in the Work Environment

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Appearance/Odor	white paste, epoxy odor.
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	>=93 °C
Flash Point	>=93.9 °C [Test Method: Closed Cup]
Evaporation rate	Nil
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available

Vapor Density	No Data Available
Density	1 - 1.08 g/ml [@ 20 °C]
Relative Density	1 - 1.08 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	100 - 530 Pa-s [@ 25 °C] [Test Method: Brookfield]
Volatile Organic Compounds	0 g/l
Percent volatile	<=1 % weight
VOC Less H2O & Exempt Solvents	0 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Amines

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE > 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Dermal	Rabbit	LD50 2,500 mg/kg
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Rat	LD50 2,450 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Silicone Dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicone Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicone Dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
Glass Bubbles	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass Bubbles	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Rat	LD50 7,010 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Professional judgement	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Silicone Dioxide	Rabbit	No significant irritation
Glass Bubbles	Professional judgement	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Professional judgement	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Silicone Dioxide	Rabbit	No significant irritation
Glass Bubbles	Professional judgement	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	similar compounds	Sensitizing
Titanium Dioxide	Human and animal	Not sensitizing
Silicone Dioxide	Human and animal	Not sensitizing
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Guinea pig	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Silicone Dioxide	In Vitro	Not mutagenic
Glass Bubbles	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In vivo	Not mutagenic
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Silicone Dioxide	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Glass Bubbles	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation
Silicone Dioxide	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicone Dioxide	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicone Dioxide	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
Silicone Dioxide	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Glass Bubbles	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8		Data not available or insufficient for classification			
Silicone Dioxide	67762-90-7	Zebra Fish	Experimental	96 hours	Lethal Concentration 50%	>10,000 mg/l
Glass Bubbles	65997-17-3	Water flea	Experimental	72 hours	Effect Concentration 50%	>1,000 mg/l
Glass Bubbles	65997-17-3	Zebra Fish	Experimental	96 hours	Lethal Concentration 50%	>1,000 mg/l
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	No obs Effect Conc	>=1,000 mg/l
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	Effect Concentration 50%	>1,000 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	No obs Effect Conc	0.3 mg/l
Epoxy Resin	25068-38-6	Ricefish	Experimental	96 hours	Lethal Concentration 50%	1.41 mg/l
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Green algae	Estimated	72 hours	No obs Effect Conc	29 mg/l
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Green algae	Estimated	72 hours	Effect Concentration 50%	>93 mg/l
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Water flea	Estimated	48 hours	Effect Concentration 50%	22 mg/l
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Ricefish	Estimated	96 hours	Lethal Concentration 50%	13 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Green algae	Experimental	96 hours	Effect Concentration 50%	350 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Green Algae	Experimental	96 hours	No obs Effect Conc	130 mg/l
3-(Trimethoxysilyl)Propyl	2530-83-8	Water flea	Experimental	21 days	No obs Effect Conc	>=100 mg/l

Glycidyl Ether						
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Crustacea other	Experimental	48 hours	Lethal Concentration 50%	324 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Common Carp	Experimental	96 hours	Lethal Concentration 50%	55 mg/l
Titanium Dioxide	13463-67-7	Fish	Experimental	30 days	No obs Effect Conc	>100 mg/l
Titanium Dioxide	13463-67-7	Water flea	Experimental	30 days	No obs Effect Conc	3 mg/l
Titanium Dioxide	13463-67-7	Water flea	Experimental	48 hours	Effect Concentration 50%	>100 mg/l
Titanium Dioxide	13463-67-7	Sheepshead Minnow	Experimental	96 hours	Lethal Concentration 50%	>240 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Hydrolysis		Hydrolytic half-life	7 days (t 1/2)	Other methods
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Other methods
Epoxy Resin	25068-38-6	Laboratory Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
Silicone Dioxide	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium Dioxide	13463-67-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glass Bubbles	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silane, triethoxy[3-(oxiranymethoxy)propyl]-	2602-34-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Biodegradation	28 days	Carbon dioxide evolution	64 % weight	OECD 301B - Mod. Sturm or CO2

1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Biodegradation	28 days	Biological Oxygen Demand	4 % weight	OECD 301C - MITI (I)
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Other methods
Epoxy Resin	25068-38-6	Laboratory Biodegradation	28 days	Biological Oxygen Demand	0 % weight	OECD 301C - MITI (I)
Epoxy Resin	25068-38-6	Experimental Biodegradation	28 days	Biological Oxygen Demand	0 % weight	OECD 301C - MITI (I)
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Silicone Dioxide	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glass Bubbles	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated BCF - Other		Bioaccumulation Factor	3	Est: Bioconcentration factor
Titanium Dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation Factor	9.6	Other methods
Epoxy Resin	25068-38-6	Laboratory BCF - Other	28 days	Bioaccumulation Factor	<42	Other methods
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Bioconcentration		Bioaccumulation Factor	3	Est: Bioconcentration factor
Epoxy Resin	25068-38-6	Experimental BCF-Carp	28 days	Bioaccumulation Factor	<=42	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Local Regulations

Not hazardous for transportation.

China transport hazard class: Not applicable

International Regulations

Not hazardous for transportation.

UN No.: Not applicable

UN Proper Shipping Name: Not applicable

Transport hazard class (IMO): Not applicable

Transport hazard class (IATA): Not applicable

Packing Group: Not applicable

Environmental Hazards:

Not applicable

Special precautions for user

Not applicable.

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Measures on Environmental Management of New Chemical Substances

This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

Regulations on the Control over Safety of Dangerous Chemicals

Catalog of Hazardous Chemicals (2015 version): No Ingredient is listed

GB18218 Identification of Major Hazard Installations of Dangerous Chemicals:

No Ingredient is listed

Regulations on Labor Protection in Workplaces where Toxic Substances are Used

Highly Toxic Chemicals: No Ingredient is listed

This safety data sheet is in compliance with the following national standards:

- GB/T 17519 Guidance on the compilation of safety data sheet for chemical products;
- GB 15258 General rules for preparation of precautionary label for chemicals;
- GB 30000.1-GB30000.29 Rules for classification and labelling for chemicals;
- GBZ/T 210.1-2008 Guide for establishing occupational health standards-Part 1: Occupational exposure limits for airborne chemical in the workplace;
- GBZ/T 210.2-2008 Guide for establishing occupational health standards-Part 2: Occupational exposure limits for airborne dusts in the workplace;
- GBZ/T 210.3-2008 Guide for establishing occupational health standards-Part 3: Occupational exposure Limit for physical agents in workplace;
- GB6944 Classification and code of dangerous goods;
- GB/T 15098 The principle of transport packaging groups of dangerous goods;
- GB 12268 List of Dangerous goods.

For more information, contact the manufacturer listed in Section 1 of this Safety Data Sheet.

SECTION 16: Other information

References

United Nations 'Recommendations on the Transport of Dangerous Goods - Model Regulations '
United Nations 'Globally Harmonized System of Classification and Labelling of Chemicals (GHS)'.

Revision information:

Updates to several SDS sections. We encourage you to reread the SDS and review the information.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M People's Republic of China SDSs are available at www.3m.com.cn