

DELO[®]-ML 5250

1C | anaerobic-curing

free of solvents | medium-strength, unfilled

Special features of product

- compliant with RoHS Directive 2015/863/EU
- standard product for sealing threaded metal connections with DIN-EN-DVGW approval; DIN-EN-DVGW registration number: NG-5146BL0234

Typical area of use

- -60 - 150 °C
- metal bondings
- screw locking and thread sealing

Curing

Curing time

<i>until initial strength at rt approx. +23 °C anaerobic on zinc-phosphated screws</i>	3 - 10	min
<i>until final strength at rt approx. +23 °C anaerobic on zinc-phosphated screws</i>	24	h

Processing

Conditioning time (typical)

<i>when stored in cold conditions in containers up to 50 ml</i>	30	min
<i>when stored in cold conditions in containers up to 1,000 ml</i>	4	h

Processing time

<i>in standard climate +23 °C / 50 % r. h.</i>	28	d
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Storage life in unopened original container

<i>up to <= 600 ml at 0 °C to +10 °C</i>	6	month(s)
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Technical properties

Color in uncured condition	blue
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Color in cured condition in 0.1 mm layer thickness	blue
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Fluorescence fluorescent

Parameters

Density <i>by the criteria of DIN 66137-2 liquid</i>	1.12	g/cm ³
Viscosity <i>by the criteria of DIN 53019 liquid Rheometer Shear rate: 10 1/s Gap: 500 µm</i>	1500	mPa·s
Off-torque <i>by the criteria of ISO 10964 Steel, zinc-phosphated Steel, zinc-phosphated liquid</i>	26	N·m
Off-torque <i>by the criteria of ISO 10964 Steel, zinc-phosphated Steel, zinc-phosphated liquid Tightening torque: 46 N·m</i>	63	N·m
Tensile shear strength <i>by the criteria of DIN EN 1465 Steel Steel Pretreatment: sand-blasted liquid</i>	8	MPa
Compression shear strength <i>by the criteria of ISO 10123 Steel shaft Steel hub liquid</i>	2	MPa

Converting table

°F = (°C x 1.8) + 32	1 MPa = 145.04 psi
1 inch = 25.4 mm	1 GPa = 145.04 ksi
1 mil = 25.4 µm	1 cP = 1 mPa·s
1 oz = 28.3495 g	1 N = 0.225 lb

General curing and processing information

The curing time stated in the technical data was determined in the laboratory. It can vary depending on the adhesive quantity and component geometry and is therefore a reference value. Values measured after 24 h at approx. 23 °C / 50 % r.h., unless otherwise specified.

General

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this. It is the customer's responsibility to test the suitability of a product for the intended purpose by considering all specific requirements and by applying standards the customer deems suitable (e. g. DIN 2304-1). Type, physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions. The data and information provided are therefore no guarantee for specific product properties or the suitability of the product for a specific purpose.

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All products provided by DELO are subject to DELO's General Terms of Business. Verbal ancillary agreements are deemed not to exist.

Instructions for use

You can find further details in the instructions for use.
The instructions for use are available on www.DELO-adhesives.com.
We will be pleased to send them to you on demand.

Occupational health and safety

See material safety data sheet.

Specification

Nothing contained in this Technical Datasheet shall be interpreted as any express warranty or guarantee. This Technical Datasheet is for reference only and does not constitute a product specification. Please ask our responsible Sales Engineer for the applicable product specification which includes defined ranges. DELO is neither liable for any values and content of this Technical Datasheet nor for oral or written recommendations regarding the use, unless otherwise agreed in writing. This limitation of liability is not applicable for damages resulting from intent, gross negligence or culpable breach of cardinal obligations, nor shall it apply in case of death or personal injury or in case of liability under any applicable compulsory law.

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